



C E R T I F I C A T E

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2017.0028.011

DVS ZERT GmbH hereby certifies that the welding company

BSB Metallverformung GmbH + Co. Stanzwerk
Siemensstraße 8
89331 Burgau
Germany

fulfills the requirements
for the scope according to


EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2025-06-20 until 2026-02-18

Düsseldorf, 2025-06-20
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HASE


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22	t = 3 - 12 mm	FW
135	1.2 1.2, 3.1 1.2/8	t = 3 - 10 mm t = 3 - 16 mm t = 3 - 10 mm D = 20 - 50 mm	BW FW FW, ground stud acc. to WPS VA15
141	1.2	t = 2 - 10 mm	BW
52	1.2	t = 1.5 - 6 mm	BW

Area of Application:

- New build of railway vehicles and their components
- assemblies: compressed air tanks for braking systems

Responsible welding coordinator(s):

Andreas Wagner, IWE

born: 1989-08-14

1st deputy(ies) of the responsible welding coordinator(s):

Manuel Osterlehner, IWS

born: 1989-07-04

Others deputies:

Roland Ocker, IWS

born: 1962-07-08

Herbert Eichinger, welding specialist

born: 1967-05-16

Remarks:

The welding coordinator Andreas Wagner is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

DVSZERT/15085/CL1/028/17/2A1

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.