



# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A2:2025

ZE-16083-01-00-EN15085-2017.0028.012

DVS ZERT GmbH hereby certifies that the welding company

**BSB Metallverformung GmbH + Co. Stanzwerk**  
**Siemensstraße 8**  
**89331 Burgau**  
**Germany**

fulfills the requirements  
for the scope according to

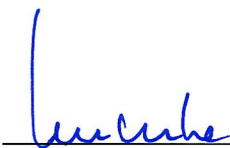
**EN 15085-2 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2026-02-19 until 2029-02-18

Düsseldorf, 2026-02-18  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HASE

  
Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

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### Scope:

| Welding process according to EN ISO 4063 | Material group according to CEN ISO/TR 15608 | Dimensions                                                        | Remarks                                      |
|------------------------------------------|----------------------------------------------|-------------------------------------------------------------------|----------------------------------------------|
| 131                                      | 22                                           | t = 3 - 12 mm                                                     | FW                                           |
| 135                                      | 1.2<br>1.2, 3.1<br>1.2/8                     | t = 3 - 10 mm<br>t = 3 - 16 mm<br>t = 3 - 10 mm<br>D = 20 - 50 mm | BW<br>FW<br>FW, ground stud acc. to WPS VA15 |
| 141                                      | 1.2                                          | t = 2 - 10 mm                                                     | BW                                           |
| 52                                       | 1.2                                          | t = 1.5 - 6 mm                                                    | BW                                           |

### Area of Application:

- New build of railway vehicles and their components
- assemblies: compressed air tanks for braking systems

### Responsible welding coordinator(s):

Andreas Wagner, IWE

born: 1989-08-14

### 1st deputy(ies) of the responsible welding coordinator(s):

Manuel Osterlehner, IWS

born: 1989-07-04

### Others deputies:

Roland Ocker, IWS

born: 1962-07-08

Herbert Eichinger, welding specialist

born: 1967-05-16

Stephan Stricker, IWS

born: 1980-11-10

### Remarks:

The welding coordinator Andreas Wagner is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

### Register no.:

DVSZERT/15085/CL1/028/17/3

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.